

# PIPELINE SAFETY TRAINING



# **PROGRAM GUIDE**

Overview

Pipeline Safety

**Excavation Best Practices Checklist** 

Signs Of A Pipeline Release

What To Do If A Leak Occurs

Pipeline Emergency

**Common Ground Alliance Best Practices** 

**Pipelines In Our Community** 

Damage Prevention Programs

Pipeline Damage Reporting Law

2025

# **EMERGENCY CONTACT LIST**

COMPANY	EMERGENCY NUMBER
Algonquin Gas Transmission LLC	1-800-231-7794
Bowline Power LLC	1-845-786-8046
Buckeye Partners, L.P.	1-800-331-4115
Chesapeake Energy	1-888-460-0003
Corning Natural Gas Corporation	1-800-834-2134
DT Midstream – Bluestone Gas	
Eastern Gas Transmission and Storage	1-888-264-8240
Empire Pipeline Inc	1-800-444-3130
Enbridge (U.S.) Inc.	1-800-231-7794
Enterprise Products Operating LLC	1-888-883-6308
IMTT Pipeline	1-201-437-2200
Kiantone Pipeline Corp / United Refining Company	1-814-723-1201
Linde	1-800-926-9620
National Fuel Gas Supply Corporation	1-800-444-3130
New York State Electric & Gas Corporation	1-800-572-1121
Repsol	1-800-530-5392
Rochester Gas and Electric Corporation	1-800-743-1702
Sunoco LLC	1-800-786-2255
Sunoco Pipeline	1-800-786-7440
Texas Eastern Transmission LP	1-800-231-7794
Wyckoff Gas Storage Company, LLC	1-800-290-4572

Note: The above numbers are for emergency situations.

Additional pipeline operators may exist in your area.

Visit the National Pipeline Mapping System at www.npms.phmsa.dot.gov for companies not listed above.

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### Overview

# **Pipeline Purpose and Reliability**

- · Critical national infrastructure
- Over 2.7 million miles of pipeline provide 65% of our nation's energy
- · 20 million barrels of liquid product used daily
- · 21 trillion cubic feet of natural gas used annually

### **Safety Initiatives**

- · Pipeline location
  - ° Existing right-of-way (ROW)
- · ROW encroachment prevention
  - ° No permanent structures, trees or deeply rooted plants
- · Hazard awareness and prevention methods
- Pipeline maintenance activities
  - ° Cleaning and inspection of pipeline system

# **Leak Recognition and Response**

- · Sight, sound, smell indicators vary depending on product
- · Diesel engines fluctuating RPMs
- · Black, dark brown or clear liquids/dirt blowing into air/peculiar odors/dead insects around gas line/dead vegetation
- Rainbow sheen on the water/mud or water bubbling up/frozen area on ground/frozen area around gas meter
- · Any sign, gut feeling or hunch should be respected and taken seriously
- · Take appropriate safety actions ASAP

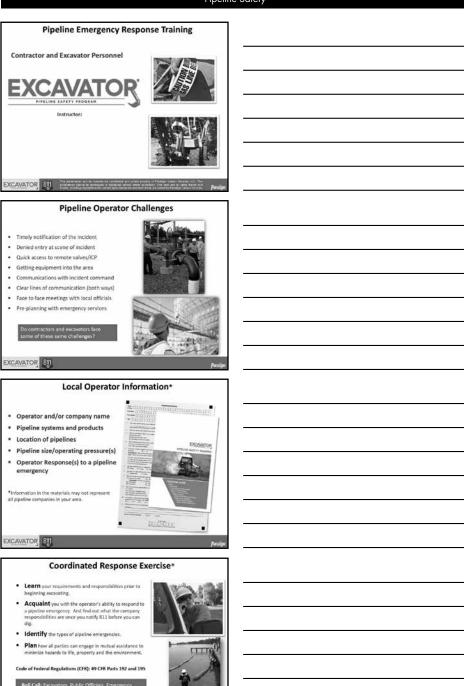
# **High Consequence Area (HCA) Regulation**

- · Defined by pipeline regulations 192 and 195
- Requires specialized communication and planning between responders and pipeline/gas personnel
- · May necessitate detailed information from local response agencies to identify HCAs in area

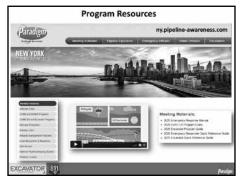
### One-Call

- · One-Call centers are not responsible for marking lines
- · Each state has different One-Call laws. Familiarize yourself with the state you are working in
- · Not all states require facility owners to be members of a One-Call
- · You may have to contact some facility owners on your own if they are not One-Call members
- · In some states, homeowners must call before they dig just like professional excavators

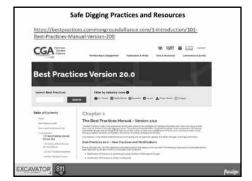




EXCAVATOR 811









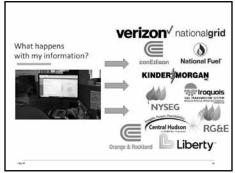
















Homeowner Responsibility



my w

Tolerance Zone Damages

33%



18916



**Utility Damages** 



ing w



# **DAMAGE PREVENTION**

Conference & Expo □ O O △ >

# SAVE THE DATE!

October 22, 2025 The Oncenter | Syracuse NY

UDIGNY.org/conference



# **Dredging Operations**

If your company conducts dredging operations, shoreline stabilization or pile driving activities, please be aware of the following:

- Underground hazardous liquids and natural gas pipelines do traverse lakes and navigable waterways
- 811 requirements to submit a one-call ticket prior operations commencing, to include a sub-aqueous ticket option
- Identify all pipeline warning markers near the shorelines where you will be working
- Contact the pipeline company as part of your preplanning before work begins







# **Logging Operator Responsibilities**

- · Notify pipeline company before
- No skidding of logs on right of
- Crossing of pipeline must be
- approved · Drop cut trees away from
- pipeline
- . Do not remove existing cover
- · Restore right of way







# **Integrity Management**

### Pipeline companies are required to have Integrity Management programs to insure safe

and efficient operations:

- nal cleaning and inspection, of the Internal and exter pipeline and affected areas
  - Rights-of-Way and valves
- Supervisory Control and Data Acquisition (SCADA)
- Identification of High Consequence Areas (HCA)
- Aenal Rights of Way Patrols
- Public Awareness Outreach to stakeholders
- Participation as a member of 811
- Operator Qualification (OQ) Training
- Local Distribution Company (LDC)
  - Meter Testing
- May also be utilized on transm EXCAVATOR SII







# **Product Characteristics**

# Hazardous Liquids

ER Guide 128 (Pages 186-187)

Crude oil, jet fuel, gasoline and other refined

- Liquid in and liquid out of the pipeline

# Highly Volatile Liquids

- R Guide 115 (Pages 160-161)
   Propane, Butane, Ethane and natural gas liquids
- Liquid in and vapor out of the pipeline

# Natural Gas

ER Gulde 115 (Pages 160-161)

- Odorant Mercaptan added where required







# **Above Ground Storage Tanks**

### Considerations when responding to tank farms/ terminals

Work with your local operator to:

- Develop an effective response plan
- Identify products and hazards
- Determine evacuation radius
- Cool tank(s) or nearby containers by flooding with water
- Use unmanned hose holders/monitor nozzles
- Do not direct water at safety devices or king
- Let product burn, even after air supply line/system is closed
- Beware of the potential for Boiling Liquid Expanding Vapor Explosion (BLEVE)



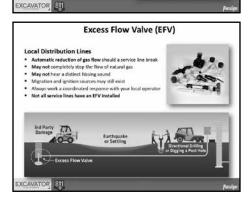


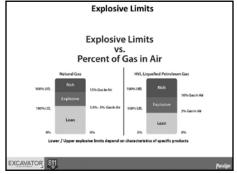


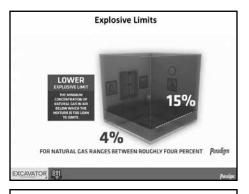
# Leak Recognition Pools of liquid on the ground near a pipeline Dense white cloud or fog over a pipeline Discolored vegetation surrounding a pipeline Unusual dry spot in an otherwise moist field Dirt blowing up from the ground Bubbling in manshland, rivers or creeks Oily sheen appearing on water surfaces Frozen ground near a pipeline Unusual noise coming from a pipeline



EXCAVATOR BIT







### Farm Taps

- Mainly in rural areas, some natural gas pipeline companies may have facilities commonly referred to as "farm tap"
- These natural gas settings are made up of valves, pipes, regulators, relief valves and a meter. It may be located near the home or within the general vicinity
- To report the smell of gas near a farm tap, call 911 and the local gas company from a safe distance
- The lines after a farm tap or residential meter may or may not be PRIVATE LINES, be aware of these



EXCAVATOR BII

EXCAVATOR SII

Paradga

# NATURAL GAS LINE FIBER OPTIC LINE SEWAGE LINE THROUGH A SEWAGE LINE, LOCAL DISTRIBUTION, TRANSMISSION Paradigm

Horizontal Directional Drilling (Cross Bore)

# Share with others in your crew, company, or agency unable to attend today's program • Access to your local pipeline sponder information • Downhoad the same documents presented in this program • Certificate of completion provided upon completion of course Certificate of completion provided upon completion of course \*\*Commissioner\*\* Very informative and increased upon contractive and increased the area and an available to use county feedershall as use of an enteragence. \*\*Commissioner\*\* Very informative and increased upon contractive and increased the area and an advantage of the resources available to use county feedershall as use of an enteragence. \*\*Commissioner\*\* Very informative and increased upon a decident and an advantage of the resources and the course advantage of the resources and the course advantage of the same and an advantage of the same and the course and th

# Excavation Best Practices Jobsite Checklist

### **EXCAVATOR RESPONSIBILITIES:** ■ White Lining (Pre-marking) Call Before You Dig - It's the Law! □ One Call Facility Request Wait the required time for the markings! □ One Call Access (state specific time - check your local One Call Locate Reference Number Law) □ Tolerance Zones – May vary by state and/or company! □ Separate Locate Request □ Respect the marks! Pre-excavation Meeting Dig with care! ☐ Facility Relocations One Call Reference Number at Site RISK CONSIDERATIONS Contact Names and Numbers □ Type/volume/pressure/location/geography of ¬ Positive Response product Facility Owner/Operator Failure to Respond □ Environmental factors – wind, fog, temperature, humidity □ Locate Verification ☐ Sight, sound, smell – indicators vary depending on ☐ Work Site Review with Company Personnel product Documentation of Marks □ Black, dark brown or clear liquids/dirt blowing into ☐ Facility Avoidance air/peculiar odors/dead insects around gas line/ Marking Preservation dead vegetation Excavation Observer □ Rainbow sheen on the water/mud or water bubbling up/frozen area on ground/frozen area around gas □ Excavation Tolerance Zone □ Excavation within the Tolerance Zone Other utility emergencies □ Vacuum Excavation PIPELINE MARKERS Exposed Facility Protection The U.S. Department of Transportation (DOT) requires the use of signs to indicate the location of underground Locate Request Updates pipelines. Markers like these are located on road, ☐ Facility Damage Notification railroad, and navigable waterway crossings. Markers ■ Notification of Emergency Personnel are also posted along the pipeline right-of-way. Markers may not be located directly over the pipeline it marks. Emergency Coordination with Adjacent Facilities ■ Emergency Excavation The markers display: □ Backfilling ☐ The product transported As-built Documentation □ The name of the pipeline operator ☐ The operator's emergency number □ Trenchless Excavation ■ No Charge for Providing Underground Facility Locations Federal and State Regulations



# Signs Of A Pipeline Release

### SIGHT\*

- · Liquid on the ground
- · Rainbow sheen on water
- Dead vegetation in an otherwise green area
- · Dirt blowing into the air
- · White vapor cloud
- · Frozen area on ground
- \*Signs vary based upon product

### SMFII

- · Odors such as gas or oil
- · Natural gas is colorless and odorless
  - Unless Mercaptan has been added (rotten egg odor)

### OTHER - NEAR PIPELINE OPERATIONS

- · Burning eyes, nose or throat
- Nausea

# What To Do If A Leak Occurs

- · Evacuate immediately upwind
- Eliminate ignition sources
- Advise others to stav away
- CALL 911 and the pipeline company number on warning marker
  - · Call collect if necessary
- Make calls from safe distance not "hot zone"
- Give details to pipeline operator:
  - Your name
  - Your phone number
  - Leak location
  - Product activity
- Extent of damage
- · DO NOT drive into leak or vapor cloud
- DO NOT make contact with liquid or vapor
- DO NOT operate pipeline valves (unless directed by pipeline operator):
  - Valve may be automatically shut by control center
  - Valve may have integrated shut-down device
  - Valve may be operated by qualified pipeline personnel only, unless specified otherwise

· Ignition sources may vary – a partial list includes:

SOUND

· A hissing or roaring sound

- Static electricity
- Metal-to-metal contact
- · Pilot lights
- Matches/smoking
- · Sparks from telephone
- Electric switches
- Electric motors
- Overhead wires
- · Internal combustion engines
- · Garage door openers
- Firearms
- Photo equipment
- · Remote car alarms/door locks
- · High torque starters diesel engines
- · Communication devices

# Pipeline Emergency

# Call Gas Control Or Pipeline Control Center Use Pipeline Emergency Response Planning

Information Manual for contact information
Phone number on warning markers
Use state One-Call System, if applicable

# **Control Center Needs To Know**

Your name & title in your organization Call back phone number – primary, alternate Establish a meeting place Be very specific on the location (use GPS) Provide City, County and State

# Injuries, Deaths, Or Property Damage

Have any known injuries occurred? Have any known deaths occurred? Has any severe property damage occurred?

# **Traffic & Crowd Control**

Secure leak site for reasonable distance Work with company to determine safety zone No traffic allowed through any hot zone Move sightseers and media away Eliminate ignition sources

### **Fire**

Is the leak area on fire?
Has anything else caught on fire besides the leak?

### **Evacuations**

Primary responsibility of emergency agency Consult with pipeline/gas company

# Fire Management

Natural Gas – DO NOT put out until supply stopped Liquid Petroleum – water is NOT recommended; foam IS recommended

Use dry chemical, vaporizing liquids, carbon dioxide

# **Ignition Sources**

Static electricity (nylon windbreaker)

Metal-to-metal contact

Pilot lights, matches & smoking, sparks from phone Electric switches & motors

Overhead wires

Internal combustion engines

Garage door openers, car alarms & door locks Firearms

Photo equipment

High torque starters – diesel engines

Communication devices - not intrinsically safe

# Common Ground Alliance Best Practices

In 1999, the Department of Transportation sponsored the Common Ground Study. The purpose of the Common Ground Study was to identify and validate existing best practices performed in connection with preventing damage to underground facilities. The collected best practices are intended to be shared among stakeholders involved with and dependent upon the safe and reliable operation, maintenance, construction, and protection of underground facilities. The best practices contain validated experiences gained that can be further examined and evaluated for possible consideration and incorporation into state and private stakeholder underground facility damage prevention programs.

The current Best Practices Field Manual is divided into nine chapters that provide a collection of current damage prevention best practices. The nine chapters include:

- 1. Planning & Design Best Practices
- 2. One Call Center Best Practices
- 3. Location & Marking Best Practices
- 4. Excavation Best Practices
- 5. Mapping Best Practices
- 6. Compliance Best Practices
- 7. Public Education Best Practices
- Reporting & Evaluation Best Practices
- 9. Miscellaneous Practices

To view the latest version of the Best Practices please visit www.commongroundalliance.com



# Pipelines In Our Community

According to National Transportation Safety Board statistics pipelines are the safest and most efficient means of transporting natural gas and petroleum products, which are used to supply roughly two-thirds of the energy we use. These pipelines transport trillions of cubic feet of natural gas and hundreds of billions of ton/miles of liquid petroleum products in the United States each year.

This system is comprised of three types of pipelines: transmission, distribution and gathering. The approximately 519,000 miles of transmission pipeline\* transport products, including natural gas and petroleum products, across the country and to storage facilities. Compressor stations and pumping stations are located along transmission and gathering pipeline routes and help push these products through the line.

Approximately 2.2 million miles of distribution pipeline\* is used to deliver natural gas to most homes and businesses through underground main and utility service lines. Onshore gathering lines are pipelines that transport gas from a current production operation facility to a transmission line or main. Production operations are piping and equipment used in production and preparation for transportation or delivery of hydrocarbon gas and/or liquids.





# Training Center

Supplemental training available for agencies and personnel that are unable to attend:

- · Train as your schedule allows
- · Download resources including pipeline operator specific information
  - Sponsoring pipeline operator contact information
  - · Product(s) transported
- Receive Certificate of Completion

Visit https://trainingcenter.pdigm.com/ to register for training





# Damage Prevention Programs

Pursuant to 49 CFR Parts 192.614 (c)(2)(i) and 195.442 (c)(2)(i) pipeline operators must communicate their Damage Prevention Program's "existence and purpose" to the public in the vicinity of the pipeline and persons who normally engage in excavation activities in the area in which the pipeline is located.

State and federally regulated pipeline companies maintain Damage Prevention Programs. The purpose of which is to prevent damage to pipelines and facilities from excavation activities, such as digging, trenching, blasting, boring, tunneling, backfilling, or by any other digging activity.

### Pipeline Markers

The U.S. Department of Transportation (DOT) requires the use of signs to indicate the location of underground pipelines. Markers like these are located on road, railroad, and navigable waterway crossings. Markers are also posted along the pipeline right-of-way.

# The markers display:

- · The material transported
- The name of the pipeline operator
- · The operator's emergency number

# MARKER INFORMATION

- · Indicates area of pipeline operations
- · May have multiple markers in single right-of-way
- May have multiple pipelines in single right-of-way
- · DOES NOT show exact location
- DOES NOT indicate depth (never assume pipeline depth)
- · DOES NOT indicate pipeline pressure



# Call Before You Dig

Statistics indicate that damage from excavation related activities is a leading cause of pipeline accidents. If you are a homeowner, farmer, excavator, or developer, we need your help in preventing pipeline emergencies.

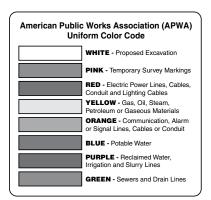
- 1. Call your state's One-Call center before excavation begins regulatory mandate as state law requires.
- 2. Wait the required amount of time.
- 3. A trained technician will mark the location of the pipeline and other utilities (private lines are not marked).
- 4. Respect the marks.
- 5. Dig with care.

National One-Call Dialing Number:



Know what's **below. Call** before you dig.

For More Details Visit: www.call811.com



# OSHA General Duty Clause

Section 5(a)(1) of the Occupational Safety and Health Act (OSHA) of 1970, employers are required to provide their employees with a place of employment that "is free from recognizable hazards that are causing or likely to cause death or serious harm to employees."

https://www.osha.gov/laws-regs/oshact/section5-duties

# **Product Characteristics**

PRODUCT	LEAK TYPE VAPORS							
[SUCH AS: E PROPANE, E PROPYLEN	GHLY VOLATILE LIQUIDS ICH AS: BUTANE, OPANE, ETHANE, OPYLENE, AND NATURAL S LIQUIDS (NGL)]		Initially heavier than air, spread along ground and may travel to source of ignition and flash back. Product is colorless, tasteless and odorless.					
			rks or flames and will form explosive mixtures with air. Vapors					

**HEALTH** may cause dizziness or asphyxiation without warning and may be toxic if inhaled at high concen-**HAZARDS** trations. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite. Fire may produce irritating and/or toxic gases.

PRODUCT		LEAK TYPE	VAPORS						
	NATURAL GAS		Lighter than air and will generally rise and dissipate. May gather in a confined space and travel to a source of ignition.						
HEALTH HAZARDS	HEALTH HAZARDS Will be easily ignited by heat, sparks or flames and will form explosive mixtures with air. Vapors may cause dizziness or asphyxiation without warning and may be toxic if inhaled at high concentrations. Contact with gas or liquefied gas may cause burns, severe injury and/or frostbite.								

PRODUCT		LEAK TYPE	VAPORS						
AS: CRUDE FUEL, JET F	<u> </u>		Initially heavier than air and spread along ground and collect in low or confined areas. Vapors may travel to source of ignition and flash back. Explosion hazards indoors, outdoors or in sewers.						
HEALTH HAZARDS Inhalation or contact with material may irritate or burn skin and eyes. Fire may produce irritating, corrosive and/or toxic gases. Vapors may cause dizziness or suffocation. Runoff from fire contro or dilution water may cause pollution.									

# Pipeline Damage Reporting Law / Websites

# Pipeline Damage Reporting Law As Of 2007

# **H.R. 2958 Emergency Alert Requirements**

Any person, including a government employee or contractor, who while engaged in the demolition, excavation, tunneling, or construction in the vicinity of a pipeline facility;

- A. Becomes aware of damage to the pipeline facility that may endanger life or cause serious bodily harm or damage to property; or
- **B.** Damages the pipeline facility in a manner that may endanger life or cause serious bodily harm or damage to property, shall promptly report the damage to the operator of the facility and to other appropriate authorities.

# Websites:

Call Before You Clear www.callbeforeyouclear.com

Common Ground Alliance www.commongroundalliance.com

Federal Office of Pipeline Safety www.phmsa.dot.gov

National One-Call Dialing Number: 811 www.call811.com

National Pipeline Mapping System www.npms.phmsa.dot.gov

National Response Center

https://www.epa.gov/emergency-response/national-response-center or 800-424-8802

Occupational Safety & Health Administration (OSHA)
www.osha.gov

Paradigm Liaison Services, LLC www.pdigm.com

United States Environmental Protection Agency (EPA)
www.epa.gov/cameo

Wireless Information System for Emergency Responders (WISER) https://wiser.nlm.nih.gov/



Register for access to Training Center Code: EX



# Operator Information

Operator Name(s) / Contact Information	Type(s) of Pipeline Systems Operating	Location within County	Pipe Size and Operating Pressure Range(s)	Average Emergency Response Time(s)

# About Paradigm

Paradigm is public awareness. We provide public awareness and damage prevention compliance services to assist with the regulatory requirements of 49 CFR 192 and 195, as well as API RP 1162. Since 2001, the oil and gas industry has worked with Paradigm to fulfill public education and community awareness requirements.

Our history of implementing public awareness programs and compliance services pre-dates API RP 1162. Most of the pipeline industry's large, mid-sized and small operators, as well as many local distribution companies utilize Paradigm's compliance services.

In serving our clients, Paradigm performs full-scope compliance programs from audience identification through effectiveness measurement. In addition, we offer consulting services for plan evaluation and continuous improvement. At the completion of each compliance program, we provide structured documentation which precisely records all elements of the program's implementation to assist with audits.

Paradigm leads the way in industry service. Pipeline operators and local distribution companies trust in Paradigm to implement their public awareness and damage prevention programs. Each year we:

- · Distribute 25 million pipeline safety communications
- · Compile and analyze roughly 250,000 stakeholder response surveys
- Facilitate over 1,200 liaison programs
- Implement approximately 1,000 public awareness compliance programs
- Provide audit support and assistance with over 50 public awareness audits

Contact Paradigm for more information regarding custom public awareness solutions.

# Contact us:

Paradigm Liaison Services, LLC PO Box 9123 Wichita, KS 67277 (877) 477-1162 Fax: (888) 417-0818 www.pdigm.com





Notes



We need your help in preventing damage to underground pipelines. The most common cause of pipeline damage happens when a third party unknowingly digs, blasts or drills near a pipeline. If you plan to dig or do any type of excavation or construction work, NYS law requires you to call UDIG NY 2 full working days prior to starting your work; not counting the day of your call, weekends or holidays.

Remember any excavation activity near an underground facility can potentially cause damage to that facility. Do your part and make sure the underground infrastructure has been marked. Please call 811 before you dig.

UDIG NY serves all of New York with the exception of New York City and Long Island.



Established in 1990, New York 811 (Formerly Dignet of NYC & LI Inc. ) is a nonprofit organization that acts as a communications link between utility companies and individuals planning any digging activity in the five boroughs of New York City and Nassau and Suffolk Counties on Long Island. By relaying these requests, New York 811 helps protect one of the most vast, congested and complicated underground infrastructures in the nation.

Though New York 811 does not physically mark utility lines or underground facilities, we do relay digging and excavation requests to our member network. This network includes companies that own or operate underground utility lines in our region, including cable television, natural gas, electric, water, sewer and telecommunications companies.

We also devote significant time and resources to promoting safe digging through presentations, special events, partnerships, and public education and outreach.

For general information about New York 811, call 1-800-524-7603.

NEW YORK												- 1				TION					IONS			
UDIG NY 800-962-7962	L	ICKE	TS		S	TATE	LAWS	5 & Pi	ROVIS	SIONS	i		Ь.	EXE	MPT	ONS		Ь.	AC	CEPT	ED		L	1
Website: www.udigny.org								pa					П											
Hours: 24 hours, 365 days							l ig	ssue																l
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New York 811 800-272-4480	¥	Online	Mobile	State	Civil Per	me	Mand	Exca	Manc	Positive	Hand	Damage	DOT	Home	Railroad	Agric	Depth	Damage	Design	Emer	Overl	arge-	Ser	
Website: www.newyork-811.com	-	Ŭ	~	0,	Ŭ	ш	-	ш	~	ш	-		Ľ	-	4	1	_	Ľ	_	3	)	-	尸	1
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http://primis.phmsa.dot.gov/comm/DamagePreventionSummary.htm



